VOL. LV No. 210 **MUMBAI, MONDAY, NOVEMBER 24, 2025 PRICE: Rs. 5.00** 

### CMAI gears up to Host 3rd North **India Garment Fair from 25-27** November 2025 in New Delhi

**By Our Staff Reporter** 

MUMBAI, NOV. 23—

The Clothing Manufacturers Association of India (CMAI) is all set to host the 3rd edition of the North India Garment Fair (NIGF 2025) from 25th–27th November, 2025, in New Delhi.

With participation from over 125 leading exhibitors and 5000+ trade visitors anticipated, the fair is poised to be a key driver of business growth and fashion trends.

Now in its third consecutive year, NIGF has become an important event for the garment industry in North India, providing insights into buyer preferences and demand outlook. The fair continues to play a vital role in enabling collaboration, expanding distribution, and elevating the profile of Indian apparel brands in one of the country's most dynamic retail regions. Following the success of its past editions,

The upcoming edition will be inaugurated by leading North Retailers, Ashutosh Gupta (Bindal Apparels, New Delhi); Naman Narang (Narang Garments, New Delhi); Ravindra Arora (Ravi Exclusif, Amritsar); Alok & Heramb Aggarwal (A to Z Kids House, Hisar); Laxmikant Biyani (Sagar, Sikar).

Speaking about the prospects, Santosh Katariya, President, CMAI, said, "The main aim of NIGF is to tap into the high-potential Northern market. It presents an unparallel opportunity for exhibitors to engage with buyers, discover brands, forge new partnerships and understand regional preferences. The introduction of a dedicated pavilion from Tirupur featuring more than 20 manufacturers will be a special attraction this year."

Prominent brands showcasing their latest collection includes Watcher Shirts, Denis Parkar, Stil-O-Stitch, Scakhi, Juniper, Little Kangaroo, Kittens and many others from manufacturing hubs like Mumbai, Surat, Jaipur, Ahmedabad, Tirupur, Ludhiana, Kolkata including Delhi/NCR.

For the first time, a pavilion will feature leading manufacturers from Tirupur, the city known as the knitwear capital of India. Moreover, some of the key regional retailers who regularly visit the fair include Aristocrat Garments, Ludhiana; Suvidha Stores, Haryana; Stanmax, Delhi and Yougal Sons, Jammu & Punjab among many others.

The fair attracts North India's retail network, including top agents, distributors, and large-format stores.

## Italian textile machinery maker report order decline in Q3

By Our Staff Reprter

MUMBAI, NOV. 23--

In the third quarter of 2025, the orders index for textile machinery - compiled by ACIMIT's Economics Department (the Association of Italian Textile Machinery Manufacturers) - recorded a 16% decrease compared to the same period in 2024. In absolute terms, the index stood at 41.8 points (base year 2021 = 100).

The decline reflects negative performances in both the domestic and foreign markets. Specifically, on the domestic market, orders fell by 17% compared to the same quarter of the previous year, with the absolute index value reaching 49.9 points.

Foreign orders also registered a 16% decrease compared to the third quarter of 2024, with an index value of 40.7 points. During the third quarter, the order backlog ensured four months of guaranteed production, slightly up from 3.9 months recorded in the second quarter.

Marco Salvadè, president of ACIMIT, commented: "The ACIMIT survey outlines a business climate where overall demand remains weak. In Italy the decline in order intake reflects the difficult period the textile supply chain is currently experiencing." Mr. Salvadè added: "On foreign markets, however, we can see some signs of recovery. Although total order intake is still down compared to the first nine months of 2024, Italian textile machinery exports — based on official data for the first half of the year — show growth in some key markets such as India, Pakistan, and Egypt." Finally, the main Asian trade show for textile machinery, ITMA ASIA + CITME 2025, has just concluded in Singapore, offering some reasons for optimism within the sector. Salvadè concluded: "I believe the 100 Italian exhibitors can be satisfied both with the number and quality of visitors and with the business prospects generated by the many contacts made during the exhibition. I hope that the work carried out at the trade fair will translate into a stronger order intake within a geopolitical context marked by reduced uncertainty."

# s.Oliver Advances End-to-End Digitalization with 3D and AI in Apparel Design

By Our Special Correspondent

MUMBAI, NOV. 23—

Digital sampling is increasingly redefining how apparel brands approach design and product development. The use of 3D and artificial intelligence tools is enabling faster decisions, leaner processes, and greater accuracy. while reducing the environmental impact of conventional sampling.

Speaking the International Textile Manufacturers Federation (ITMF) Conference 2025 in Yogyakarta, Ms. Elizabeth Syiem, Manager R&D, s.Oliver

Indonesia, said that the market, and created greater choices. technologies has moved from sourcing bases. trial stage to full-scale introducing AI capabilities.

team and additional vendor- system

company's adoption of digital operational alignment across

According implementation. She explained presentation, digital sampling that s.Oliver, established in 1969 supports virtual prototyping and and now present in over 30 realistic visualization, making countries, began its digitalization collaboration more efficient journey in 2019 with 3D design across geographic boundaries. and expanded it in 2023 by AI and 3D hybrid inputs allow style creation directly from mood She noted that s.Oliver boards, inspiration images, and operates an in-house 3D and AI best-selling products. This provides also based capacity across Indonesia visualization for prints, and Vietnam. This structure, she embellishments, and graphics, said, has strengthened design helping designers and developers collaboration, improved speed to make quicker, more informed

Ms. Syiem pointed out that the process links all stages of to her product development from concept and design input to 3D rendering and production. With the use of digital models, teams can review garments for fit, drape, and movement before creating physical samples. The company also uses virtual showrooms and digital catwalks to showcase collections more interactively.

The presentation also detailed the company's Global Order Spot (GOS) platform, a B2B interface used by the sales team **Continued on Page 3** 

THE INDIAN FABRIC SHOW SUPPORTED BY R Elan VENUE: JIO WORLD CONVENTION CENTRE, BKC, BANDRA (EAST), MUMBAI 400051

#### **RELIANCE**

| RELIANCE          |        |  |
|-------------------|--------|--|
| RIL - PSF         |        |  |
| 0.8 Semi Dull     | 96.75  |  |
| 1.0 Semi Dull     | 94.00  |  |
| 1.2 Semi Dull     | 93.25  |  |
| 1.4 Semi Dull     | 92.50  |  |
| 2.0 Semi Dull     | 92.50  |  |
| 1.2 Super HT Brt  | 98.75  |  |
| 1.2 S HT (OW)     | 102.50 |  |
| 1.2 Opt. White    | 98.25  |  |
| 1.2 Super Black   | 103.75 |  |
| 1.4 Super Black   | 102.75 |  |
| 2.0 Semi Dull Tow | 132.00 |  |
| 2.0 TBL TOW       | 144.00 |  |
| 2.0 Super Blk Tow | 149.00 |  |
| 2.0/2.5 TBL       | 95.75  |  |

#### RIL-POY Basic Price per Kg. (Plus GST Extra)

| (Plus GS1  | Extra) |
|------------|--------|
| 126/34 SD  | 92-50  |
| 122/72 SD  | 93-50  |
| 250/48 SD  | 88-50  |
| 51/14 SD   | 108-00 |
| 160/72 Brt | 93-25  |
| 235/72 Brt | 92-45  |

#### RIL-PTY **Ex-Factory Basic Prices** (Freight and **GST Extra**)

| 75/34 SD HIM  | 115-25 |  |
|---------------|--------|--|
| 75/34 SD NIM  | 112-00 |  |
| 155/48 SD HIM | 107-25 |  |
| 155/48 SD NIM | 106-00 |  |
| 81/72 FD HIM  | 129-25 |  |
| 81/72 CD IM   | 148-00 |  |
| 75/108 SD IM  | 122-50 |  |
| RIL - FDY     |        |  |

#### **Carton Ex-Factory Basic Prices** (Freight and **GST Extra**)

| 70/36 SD   | 108-00 |
|------------|--------|
| 50/24 SD   | 112-00 |
| 50/36 Brt  | 114-00 |
| 75/36 Brt  | 107-00 |
| 150/48 Brt | 102-00 |
|            |        |

20S

24S

### Reliable Humidity & Temperature **Control**

### Polyester RM as on 17-11-2025

| PAI<br>GROUP<br>LONGLASST |       |
|---------------------------|-------|
| MEG                       | \$478 |
| PTA                       | \$610 |

PILLING FREE Yarns in VISCOSE, MICROMODAL, TENCEL, PV,PC & CORE SPUN YARNS sales1@pallavaagroup.com Mobile: +91 9626492700

### WELLKNOWN **POLYESTER**

|     | 80/72/2 FD ROTO 122  |
|-----|--|
|     | CATONIC  |
| 120 | PRODUCT  |
| 112 | 80/72/CAT ROTO   |
| 112 | 80/72/2CAT RO  |
| 111 | 130/DEN HM/GK  |
| 108 | 160/DEN DISCAT   |
| 102 | BLACK  |
| 99  | PRODUCT  |
| 101 | 80/34/BL ROTO 119  |
| 103 | 80/72/BL ROTO 120  |
| 99  | 75/36 DDB NIM 115  |
| 100 | 150/48/DDB HIM 107   |
|     | 150/48/DDB NIM 106   |
|     | 300/96/DDB HIM 105   |
| 122 | #  |
|     | 112<br>112<br>111<br>108<br>102<br>99<br>101<br>103<br>99<br>100 |

| Disc   | laimer: All prices/rates information provided in Tecoya Trend      |
|--------|--|
| is pre | ovided for information purposes only and are only indicative.      |
|        | ough every reasonable effort is made to present current and        |
| асси   | rate information, Tecoya Trend takes no guarantees of any          |
| kind   | of the published prices/rates. In no event shall Tecoya Trend      |
| be he  | eld responsible or liable, directly or indirectly, for any prices/ |
|        | s provided in the newspaper.                                       |

2/20S

2/24S

2/30S

### Domestic cotton yarn prices in Rs. per kg.

| Ne 20/1 Carded Hosiery Yarn  | 211.00 | Ne 30/2 Carded Hosiery Yarn     | 246.00 |
|------------------------------|--------|---------------------------------|--------|
| Ne 20/1 Carded Hostery Tarii | 211.00 | · ·                             |        |
| Ne 20/1 Combed Hosiery Yarn  | 220.00 | Ne 32/2 Combed Knitting Yarn    | 269.00 |
| Ne 21/1 Carded Weaving Yarn  | 211.00 | Ne 32/2 Carded Hosiery Yarn     | 250.00 |
| Ne 26/1 Combed Hosiery Yarn  | 229.00 | Ne 40/2 Combed Hosiery Yarn     | 296.00 |
| Ne 30/1 Carded Hosiery Yarn  | 223.00 | Ne 30/1 Combed Compact Wvg Yarn | 249.00 |
| Ne 30/1 Combed Hosiery Yarn  | 234.00 | Ne 40/1 Combed Compact Wvg Yarn | 268.00 |
| Ne 32/1 Carded Weaving Yarn  | 224.00 | Ne 50/1 Combed Compact Wvg Yarn | 314.00 |
| Ne 34/1 Combed Hosiery Yarn  | 246.00 | Ne 16/1 Open End Yarn           | 161.00 |
| Ne 40/1 Combed Hosiery Yarn  | 259.00 | Ne 21/1 Open End Yarn           | 171.00 |
| Ne 40/1 Carded Weaving Yarn  | 238.00 | Ne 24/1 Open End Yarn           | 198.00 |
| •                            |        |                                 |        |

### KINGDOM | TEXVENTURES

| 100% LINEN Yarns (Rs. per K | (g.)              | 36NM/60LEASB                   | Rs. 2,500 + GST          |
|-----------------------------|-------------------|--------------------------------|--------------------------|
| 24NM/40LEA SB LF            | Rs. 1,500/kg      | 39NM/66LEASB                   | Rs. $2,750 + GST$        |
| 26NM/44LEA SB LF            | Rs. 1,600/kg      | SB - SEMI BLEACH               |                          |
| 36NM/60LEA SB LF            | Rs. 2,050/kg      | LF - LONG FIBER                |                          |
| 39NM/66LEA SB LF            | Rs. 2,350/kg      | LINCELL (Lyocell/Linen 60/40   | )                        |
| 43NM/73LEA SB LF            | Rs. 2,800/kg      | 9's/25LEA SB                   | Rs. 535/kg               |
| 50NM/83LEA SB LF            | Rs. 3,800/kg      | 14's/40LEA SB                  | Rs. 575/kg               |
| 60NM/100LEASBLF             | Rs. 5,500/kg      | 21's/60LEA SB<br>24's/70LEA SB | Rs. 625/kg<br>Rs. 675/kg |
| 75NM/125LEASBLF             | Rs. 6,900/kg      | 24's/70LEA'SB<br>28's/80LEA'SB | Rs. 750/kg               |
| 100% HEMPYARNS              |                   | 36's/100LEA SB                 | Rs. 950/kg               |
| 15NM/25LEASB                | Rs. $1,650 + GST$ |                                | 8                        |
| 26NM/44LEASB                | Rs. 1,990 + GST   | EX-BHIWANDI                    |                          |

PRICES: LANDED SURAT/BHIWANDI-ADD RS. 3 FOR ICHALKARANAJI) GST EXTRA, LESS CASH DISCOUNT

| VIRGIN VORTEX AIRJET SPUN YARN          |            |                  |            |
|---|------------|------------------|------------|
| SINGLE YARN                             | RATE + GST | TFO YARN         | RATE + GST |
| 15S - READY                             | 163        | 2/15S - ON ORDER | -          |
| 20S - READY                             | 138        | 2/20S - ON ORDER | -          |
| 24S - READY                             | 143        | 2/24S - READY    | 158        |
| 30S - READY                             | 148        | 2/30S - READY    | 166        |
| 40S - READY                             | 168        | 2/40S - READY    | 193        |
| 60S - READY                             | 190        | 2/60S - READY    | 230        |
| 76S - READY                             | 230        | 2/76S - READY    | 283        |
| 100S - ON ORDER                         | -          | 2/100S - READY   | 428        |
| RECYCLED GRS CERTIFIED VORTEX SPUN YARN |            |                  |            |

| 100S - ON ORDER | -              | 2/100S - READY  | 428        |
|-----------------|----------------|-----------------|------------|
| RECYCI          | LED GRS CERTIF | IED VORTEX SPUN | NYARN      |
| SINGLE YARN     | RATE + GST     | TFO YARN        | RATE + GST |
| 15S - READY     | 121            | 2/15S           | 130        |
| 20S - READY     | 125            | 2/20S           | 137        |
| 24S - READY     | 130            | 2/24S           | 145        |
| 30S - READY     | 135            | 2/30S           | 153        |
| 40S - ON ORDER  | 156            | 2/40S           | 180        |
|                 | RINGSPUN V     | TRGIN YARN      |            |
| SINGLE YARN     | RATE + GST     | TFO YARN        | RATE + GST |
| 10S             | 131            | 2/10S           | 138        |
| 15S             | 136            | 2/15S           | 146.5      |

| Cotton Yarn Prices : Prices I | FOB Indian Port / I | C at Sight per kg. |
|-------------------------------|---------------------|--------------------|
|-------------------------------|---------------------|--------------------|

|   |                             |          | _                            | _        |
|---|-----------------------------|----------|------------------------------|----------|
| ] | Ne 20/1 Carded Hosiery Yarn | USD 2.33 | Ne 30/2 Carded Hosiery Yarn  | USD 2.71 |
| ] | Ne 20/1 Combed Hosiery Yarn | USD 2.43 | Ne 32/2 Combed Knitting Yarn | USD 2.97 |
| ] | Ne 21/1 Carded Weaving Yarn | USD 2.33 | Ne 32/2 Carded Hosiery Yarn  | USD 2.76 |
| ] | Ne 26/1 Combed Hosiery Yarn | USD 2.52 | Ne 40/2 Combed Hosiery Yarn  | USD 3.26 |
| ] | Ne 30/1 Carded Hosiery Yarn | USD 2.46 | Ne 30/1 Combed Com Wvg Yarn  | USD 2.74 |
| ] | Ne 30/1 Combed Hosiery Yarn | USD 2.58 | Ne 40/1 Combed Comt Wvg Yarn | USD 2.95 |
| ] | Ne 32/1 Carded Weaving Yarn | USD 2.47 | Ne 50/1 Combed Comp Wvg Yarn | USD 3.46 |
| ] | Ne 34/1 Combed Hosiery Yarn | USD 2.71 | Ne 16/1 Open End Yarn        | USD 1.77 |
| ] | Ne 40/1 Combed Hosiery Yarn | USD 2.85 | Ne 21/1 Open End Yarn        | USD 1.88 |
| ] | Ne 40/1 Carded Weaving Yarn | USD 2.62 | Ne 24/1 Open End Yarn        | USD 2.18 |
|   |                             |          |                              |          |

| + <b>GST</b><br>130 | RS   |
|---------------------|--|
| 137<br>145          | 1/30 PV 65/35<br>1/30 PC 48/52 (Combed/        |
| 153<br>180          | 1/30 POLY 100%                                 |
| + <i>GST</i>        | 1/30 VSICOSE Kharach<br>1/30 Combed Cotton 100 |
| 138<br>146.5        | 2/30 PV 65/35<br>2/40 PV 65/35                 |
| 156                 | 2/30 PV 65/35 Dyed                             |

| <b>RSWM</b>   |        |  |
|---|--------|--|
| 1/30 PV 65/35   | 172-00 |  |
| 1/30 PC 48/52 (Combed/Hos)                              | 202-00 |  |
| 1/30 POLY 100%  | 157-00 |  |
| 1/30 VSICOSE Kharach                                    | 210-00 |  |
| 1/30 Combed Cotton 100% (Hos)                           | 257-00 |  |
| 2/30 PV 65/35   | 188-00 |  |
| 2/40 PV 65/35   | 211-00 |  |
| 2/30 PV 65/35 Dyed                                      | 225-00 |  |
| Ex Mill Price in Rs./Kg., GST and Frieght is additional |        |  |

### **COTTON CORPORATION OF INDIA**

142

147

| VASA | NTHA | IND | USTR | TES |
|------|------|-----|------|-----|
|      |      |     |      |     |

| correct comparison of high |                    |                 |             |               |                      | SINGLE YARN COUNTS |   |      |            |  |  |
|----------------------------|--------------------|-----------------|-------------|---------------|----------------------|--------------------|---|------|------------|--|--|
| Branch                     | Variety            | Paramete        | ers Pr      | rice          | NE 13s               | KCW                | CARDED COMPACT WEAVING YARN             |      | 209        |  |  |
|                            | •                  | Staple Length M | licronairee | Rs. per Candy |                      | KCW<br>KCW         |   |      | 231        |  |  |
| Akola                      | H4 MOD-Kasturi     | 28              | 3.7-4.7     | 52200         | NE 30s<br>NE 32s     | KCW<br>KCW         | CARDED COMPACT WEAVING YARN             |      | 234        |  |  |
| Akola                      | H4 MOD             | 28              | 3.7-4.7     | 51100         |                      |                    | CARDED COMPACT WEAVING YARN             |      |            |  |  |
| Aurangabad                 | BB MOD-Kasturi     | 29              | 3.7-4.5     | 52500         | NE 41s               | KCW                | CARDED COMPACT WEAVING YARN             |      | 258<br>260 |  |  |
| Aurangabad                 | BB SPL MOD -Kastur | i 29            | 3.7-4.5     | 52500         | NE 42s               | KCW                | CARDED COMPACT HOSTERWAY BN             |      |            |  |  |
| Aurangabad                 | H-4 MOD -Kasturi   | 30              | 3.7-4.5     | 52800         | NE 24s<br>NE 30s     | KCH<br>KCH         | CARDED COMPACT HOSIERY YARN             |      | 216<br>226 |  |  |
| Aurangabad                 | H-4 MOD -Kasturi   | 29              | 3.7-4.5     | 52500         |                      |                    | CARDED COMPACT HOSIERY YARN             |      | 226        |  |  |
| Aurangabad                 | H-4 MOD -Kasturi   | 28              | 3.7-4.5     | 51100         | NE 32s<br>NE 40s     | KCH<br>KCH         | CARDED COMPACT HOSIERY YARN             |      | 231<br>247 |  |  |
| Indore                     | H4 MOD             | 28              | 3.5-4.7     | 51100         | NE 40s<br>NE 16s     | KCH<br>KCSLUB      | CARDED COMPACT SLUB                     |      | 247        |  |  |
| Ahmedabad                  | S6 SUP             | 28              | 3.5-4.7     | 51400         | NE 10s<br>NE 21s     | KCSLUB             | CARDED COMPACT SLUB CARDED COMPACT SLUB |      | 234        |  |  |
| Rajkot                     | S6 SUP-Kasturi     | 29              | 3.7-4.5     | 52800         | NE 218<br>NE 30s     | KCSLUB             | CARDED COMPACT SLUB                     |      | 254<br>251 |  |  |
| Rajkot                     | S6 SUP             | 28              | 3.6-4.8     | 51400         | NE 30s<br>NE 31s     | KCSLUB             | CARDED COMPACT SLUB                     |      | 253        |  |  |
| Adilabad                   | BB MOD             | 30              | 3.5-4.7     | 51100         | NE 318<br>NE 40s     | KCSLUB<br>KCSLUB   | CARDED COMPACT SLUB                     |      | 233<br>277 |  |  |
| Warangal                   | BB MOD             | 30              | 3.5-4.7     | 51700         | NE 40s<br>NE 24s     | CCW SLUB           | COMBED COMPACT SLUB                     |      | 264        |  |  |
| Warangal                   | BB MOD -Hihg Mic   | 30              | 4.9-5.5     | 51500         | NE 24s<br>NE 32s     | CCW SLUB           | COMBED COMPACT SLUB                     |      | 277        |  |  |
| Warangal                   | BB SPL MOD         | 29              | 3.6-4.8     | 51400         | NE 52s<br>NE 60s     | CCW SLUB           | COMBED COMPACT SLUB                     |      | 372        |  |  |
| Mahabubnagar               | BB MOD-Kasturi     | 28              | 3.7-4.7     | 52200         | NE 00s<br>NE 2/32s   | SIRO YARN          |   |      | 216        |  |  |
| Mahabubnagar               | BB MOD             | 30              | 3.5-4.7     | 51700         | NE 2/42s             | SIRO YARN          |   |      | 228        |  |  |
| Mahabubnagar               | BB SPL MOD-Kasturi | 29              | 3.7-4.5     | 52500         | NE 1/40s             | PSF                | 100% POLYESTER MICRO DENIER             |      | 167        |  |  |
| Mahabubnagar               | BB SPL MOD-Kasturi | 28              | 3.7-4.5     | 52200         | NE 1/50s             | PSF                | 100% POLYESTER MICRO DENIER             |      | 187        |  |  |
| Guntur                     | BB MOD             | 30              | 4.2-5.1     | 50700         | NE 1/60s             | PSF                | 100% POLYESTER MICRO DENIER             |      | 194        |  |  |
| Guntur                     | BB SPL MOD         | 29              | 4.2-5.1     | 50400         | 112 1/003            | 151                | 100/01 OETESTER MERO DEL MER            |      | 171        |  |  |
| Guntur                     | MECH MOD           | 29              | 4.2-5.1     | 50100         |                      |                    | GASSED MERCERISED COUNTS                |      |            |  |  |
| Hubli                      | BB SPL MOD-Kasturi | 30              | 3.7-4.5     | 52800         | COUNT                |                    | GIIGGE INERCENIGE COCINE                | HANK | CONE       |  |  |
| Hubli                      | BB SPL MOD-Kasturi | 29              | 3.7-4.5     | 52500         | NE 2/40s             |                    | COMBED GASSED MERCERISED                | 485  | 525        |  |  |
| Hubli                      | BB SPL MOD-Kasturi | 28              | 3.7-4.7     | 52200         | NE 2/40s             | CCGM               | COMBED COMPACT GASSED MERCERISED        | 485  | 555        |  |  |
| Rayagada                   | BB MOD-Kasturi     | 29              | 3.7-4.5     | 52500         | NE 2/40s<br>NE 2/60s | CCGIVI             | COMBED COMPACT GASSED MERCERISED        | 565  | 635        |  |  |
| Rayagada                   | BB MOD- Kasturi    | 28              | 3.7-4.7     | 52200         |                      | CCGIVI             |   |      |            |  |  |
| Rayagada                   | BB MOD- Platinum   | 30              | 3.5-4.3     | 52200         | NE 2/66s             | 00014              | COMBED GASSED MERCERISED                | 575  | 645        |  |  |
| Rayagada                   | BB SPL MOD -Kastur |                 | 3.7-4.5     | 53300         | NE 2/74s             | CCGM               | COMBED COMPACT GASSED MERCERISED        | 592  | 675        |  |  |
| Rayagada                   | BB SPL MOD -Kastur | i 29            | 3.7-4.5     | 52500         | NE 2/80s             | CCGM               | COMBED COMPACT GASSED MERCERISED        | 615  | 727        |  |  |
| Rayagada                   | BB SPL MOD -Kastur | i 28            | 3.7-4.7     | 52200         | NE 2/100s            | CCGM               | COMBED COMPACT GASSED MERCERISED        | 727  | 827        |  |  |

163.8

175

|        |      |          |         |           |         |            |          |          | (E     | Exmill Pr | rice/Kg)  |        |               |          |                   |     |        |       |           |               |
|--------|------|----------|---------|-----------|---------|------------|----------|----------|--------|-----------|-----------|--------|---------------|----------|-------------------|-----|--------|-------|-----------|---------------|
| Counts | 10   | 00%      | 1009    | <b>%</b>  | 100%    | Cotton     | 100% Lei | nzing    | Cotton | /Modal    | Supima/   | 100%   | Cot           | Poly/Cot | Ten               | cel | Tencel | 100%  | 100%      | $\mathbf{PV}$ |
|        | Visc | eose     | Lenzir  | ıg        | Livaeco | Viscose    | Micro    | Modal    | 5%     | M         | icroModal | Bamboo | Poly          | LLT      | (12               | 2%) | LF/Cot | Birla | Poly      | 65/35         |
|        | 5%   | <b>%</b> | EcoVero | <b>5%</b> | 5% 5    | 52/48 (5%) | 5%       | <b>6</b> |        |           | <b>5%</b> | 5%     | <b>LLT 5%</b> | 5%       |                   |     | 5% I   | MM 5% | <b>5%</b> | 5%            |
|        | RING | LLT      | RING    | LLT       | LLT     | RING       | RING     | LLT      | 52/48  | 60/40     | 52/48     | RING   | 60/40         | 65/35    | $\overline{A100}$ |     | 48/52  | RING  | LLT       | LLT           |
| 20/1-  | 215  | 197      | 240     | 240       | 230     | 248        | 375      | 370      | 320    | 315       |           | 235    | 228           | 203      | 475               | 350 | 335    | 355   | 160       | 177           |
| 24/1-  | 220  | 202      | 245     | 245       | 235     | 253        | 380      | 375      | 325    | 320       |           | 240    | 233           | 208      | 480               | 355 | 340    | 360   | 165       | 182           |
| 30/1-  | 225  | 207      | 250     | 250       | 240     | 258        | 385      | 380      | 330    | 325       | 570       | 245    | 238           | 213      | 485               | 360 | 350    | 365   | 170       | 187           |
| 34/1-  | 235  | 217      | 260     | 260       | 250     | 268        | 395      | 390      | 340    | 335       | 585       | 255    | 248           | 223      | 495               | 370 | 360    | 375   | 180       | 197           |
| 40/1-  | 255  | 237      | 280     | 280       | 270     | 288        | 415      | 410      | 360    | 355       | 610       | 275    | 268           | 243      | 515               | 390 | 380    | 395   | 200       | 217           |

#### **KENNIGTON INDUSTRIES**

| Price in Rs. per Kg Ex- Bhiwandi        |         |  |  |  |  |  |
|---|---------|--|--|--|--|--|
| 20/1 Poly Ring Spun Virgin              | 137+GST |  |  |  |  |  |
| 24/1 Poly Ring Spun Virgin              | 141+GST |  |  |  |  |  |
| 30/1 Poly Ring Virgin Knitting/Waterjet | 144+GST |  |  |  |  |  |
| 30/1 Poly Ring Spun Virgin weaving      | 143+GST |  |  |  |  |  |
| 40/1 Poly Ring Spun Virgin Weaving      | 158+GST |  |  |  |  |  |
| 40/1 Poly Ring Waterjet/ Knitting       | 162+GST |  |  |  |  |  |
| 30/1 Poly Siro Compact (Warp)           | 188+GST |  |  |  |  |  |
| 40/1 Poly Siro Compact (Warp)           | 203+GST |  |  |  |  |  |
| 50/1 Poly Siro Compact (Warp)           | 213+GST |  |  |  |  |  |
| 27/1 Poly Tiger Slub                    | 154+GST |  |  |  |  |  |
| 27/1 Poly Lousiana 45 Kg.               | 156+GST |  |  |  |  |  |
| 30/1 Poly Vortex                        | 148+GST |  |  |  |  |  |
| 40/1 Poly Magic Lot.8022                | 162+GST |  |  |  |  |  |
| 40/1 Poly Micro Magic Lot-803           | 162+GST |  |  |  |  |  |
| 12/1 CP 52/48 Arrow                     | 170+GST |  |  |  |  |  |
| 16/1 CP 52/48 Arrow                     | 175+GST |  |  |  |  |  |
| 27/1 CP 52/48 ARROW                     | 185+GST |  |  |  |  |  |
| 30/1 Viscose Silver                     | 193+GST |  |  |  |  |  |
| 30/1 Viscose Vortex                     | 200+GST |  |  |  |  |  |
| 30/1 Lyocell Vortex                     | 210+GST |  |  |  |  |  |
| 40/1 Lyocell Compact                    | 262+GST |  |  |  |  |  |
| 30/1 PV Warp                            | 168+GST |  |  |  |  |  |
| 42/1 PV Warp                            | 188+GST |  |  |  |  |  |
| 20/1 Lyocell Slub NASA                  | 267+GST |  |  |  |  |  |
| 20/1 Lyocell Cotton NIMBUDA             | 257+GST |  |  |  |  |  |
| 31/1 Cotton Lyocell Plain               | 237+GST |  |  |  |  |  |
| 34/1 Combed Cotton Lyocell              | 240+GST |  |  |  |  |  |
| 41/1 Cotton Lyocell Plain               | 257+GST |  |  |  |  |  |
| 20/1 Milk (Cotton Lyocell (52/48)       | 255+GST |  |  |  |  |  |
| 20/1 Ice (Cotton Lyocell (52/48)        | 255+GST |  |  |  |  |  |
| 20/1 Butter (Cotton Lyocell (52/48)     | 260+GST |  |  |  |  |  |
| 30/1 Amul (Cotton Lyocell (52/48)       | 280+GST |  |  |  |  |  |
| 20/1 OTP (Lyocell Linen 80/20)          | 375+GST |  |  |  |  |  |
| 20/1 Chips Poly Cotton Linen            | 230+GST |  |  |  |  |  |
| 20/1 Silvi Lyocell Cotton Linen         | 350+GST |  |  |  |  |  |

### **GREY CLOTH** PEE VEE TEXTILES LTD.

#### 100 % COTTON GREIGE FABRIC (ALL COMBED COMPACTYARN)

| Quality                                  | Weave | Ex    | BCI   |
|--|-------|-------|-------|
|  |       | Rate  | Rate  |
|  |       | +GS   | Т     |
| 30 Compactx 30 Compact/124 x 64 - 63"    | 2/1   | 86.00 | 89.00 |
| 40 Compact x 40 Compact / 120 x 96 - 63" | 1/1   | 87.00 | 90.00 |
| 50Compact x 50 Compact / 132 x 80 - 63"  | 1/1   | 78.00 | 81.00 |

#### **STRETCH GREIGE FABRIC**

30 Comp x 20 K Spandex (70d) / 160 x 90 GOL Dobby 73" 156.00 40 Comp x 30 Cw Spandex (40d) / 88 x 72 GOL 1/1 74' 89.00

#### **CUT-CORDUROY GREIGE FABRIC**

40 Comp x 30 Comp / 84 x 130 JACQUARD DESIGN GREIGE FABRIC

Corduroy 66" 120.00

50 Comp x 50 Comp / 144 x 94 (On Loom) Jacquard 65" 155.00

with Name Writing Jacquard Selvedge. 60 Comp x 60 Comp / 110 x 88 Jacquard 67" 130.00

with Name Writing Jacquard Selvedge.

Printed, Published and Edited by Rakesh L. Sharma on behalf of TECOYA TREND PUBLICATIONS PVT. LTD. from D-66, Oshiwara Industrial Centre, Andheri Malad Link Road, Mumbai 400 104 and Printed at TECOYA TREND PUBLICATIONS. D-66. Oshiwara Industrial Centre, Andheri Malad Link Road, Mumbai 400 104 Registered with Office of the Registrar of Newspaper for India Registration Number: 20682/1970

# **Cotton Market Fundamentals** and Price Outlook

#### RECENT PRICE MOVEMENT

unable to break above the former support level. In the latest trading, values retested recent lows and slipped to 62 cents.

\* The March NY/ICE futures contract has been trading at a the past month. More recently, the margin and price level for the released. March contract have decreased, with recent values near 64 cents/lb.

month.

\* The Chinese Cotton Index (CC Index 3128B) was steady, holding to near 94 cents/lb in international terms and near 14,750 RMB/USD.

\* Indian spot prices (Shankar-6 quality) decreased from 78 to 74 cents/lb or from 54,800 to 51,700 INR/candy. The INR traded

\* Pakistani spot prices were steady near 68 cents/lb or 15,600 PKR/maund over the past month. The PKR held near 281 PKR/USD. SUPPLY, DEMAND, & TRADE

Since the U.S. government entered a shutdown on October 1st, there was not an update to USDA supply, demand, and trade make progress, the USDA had been planning to release a series of updated estimates in November.

In the numbers released in November, the largest change was the increase to global production (+2.4 million bales to 120.1 million). This was primarily due to upward revisions for China (+1.0 million)bales to 33.5 million), the U.S. (+891,000 bales to 14.1 million), and Brazil (+500,000 bales to 18.8 million).

There was virtually no change to the global mill-use forecast (-50,000 bales to 118.9 million). And, there was no country-level change to mill-use over 100,000 bales.

Historical revisions lifted 2025/26 beginning stocks +426,000 bales (to 74.5 million).

The net effect of changes for global production, consumption, and stocks was a +2.8 million bale increase to the projection for 2025/26 ending stocks (to 75.9 million). This volume equals the level from 2022/23 and represents the highest level of stocks since COVID (83.7 million bales in 2019/20).

million). In terms of imports, the only notable country-level change use. Change in U.S. demand resulting from price effects around country-level changes were for Brazil (+200,000 bales to 14.5 million), could be indirect, stemming from slower economic growth that could the U.S. (+200,000 bales to 12.2 million) and Tanzania (-100,000 bales to 200,000).

#### **PRICE OUTLOOK**

Even in the absence of USDA reporting during the government shutdown, there was no shortage of developments affecting cotton supply chains, with several significant policy announcements over the past month.

Chief among these were those associated with meeting between Most cotton benchmarks were flat or lower over the past month. the leaders of the U.S. and China. Ahead of the meeting, both the \* After dropping through support around 66 cents/lb in late U.S. and China announced updated trade deals with other partner September, the December NY/ICE futures contract attempted a countries in Asia. China refreshed a free trade agreement already recovery. In late October, it rebounded back to 66 cents, but it was established with ASEAN, while the U.S. announced agreements or frameworks with Cambodia, Malaysia, Thailand, and Vietnam. Each of the published results from the U.S. meetings included encouragement for increased U.S. agricultural exports, but there were premium to December, with the margin as wide as three cents/lb over no specific purchase agreements for cotton in any of the documents

The same was true for the Executive Order that was released \* The A Index traded between 74 to 78 cents/lb over the past after the meeting between the U.S. and China. That text indicated China agreed to purchases of U.S. soybeans, sorghum, and logs, but it did not mention cotton.

A key feature of the agreement announced by the U.S. and RMB/ton in domestic terms. The RMB was consistently near 7.12 China was that it lowered tariffs on U.S. imports from China by 10 percentage points (ppt). Before the meeting, the U.S. was imposing a 30ppt increase on Chinese imports (20ppt of "fentanyl" tariffs and 10ppt of "reciprocal" tariffs). Following the recent reduction, the total addition for tariffs from China in 2025 is 20ppt.

This level is near the average increase that many other major apparel exporters are facing. Although Chinese shipments continue to be subjected to a 7.5ppt addition that has remained in effect since the first round of the trade dispute (7.5ppt since the Phase One Deal), the recent agreement reduced or eliminated the separation in figures last month. However, even before negotiations began to rates China was facing through 2025 tariff increases. For comparison, the 2025 tariff increases faced by the other largest apparel exporters to the U.S. are also near 20ppt (Vietnam 20ppt, Bangladesh 20ppt, India 50ppt with 25ppt reciprocal tariff and another 25ppt for trade in Russian oil, and 19ppt for Cambodia).

> Another feature of the Executive Order published after the meeting between the U.S. and China were comments suggesting general agreement from both sides to lower obstacles to trade and to then maintain those policies into the future. China committed to suspend or remove certain retaliatory actions, including suspending tariffs on a range of U.S. agricultural goods until the end of 2026. The U.S. agreed to maintain its suspension of heightened reciprocal tariffs on China until November 10, 2026. While anything is possible, these statements suggest further tariff adjustments could be limited over the next twelve months, and stability in tariff rates could support confidence around order placement.

Relatedly, questions remain about the outlook for the demand side of the market. U.S. end-use consumption (finished textiles and The global trade forecast increased +300,000 bales (to 44.0 apparel bought by consumers) represents about 15% of global millwas for China (+200,000 bales to 5.4 million). For exports, notable tariffs may have a direct effect on fiber use. But, larger impacts be more widespread.

> The International Monetary Fund (IMF) released updated forecasts for world GDP in October. Their figures for world GDP were flat or higher relative to those published in July (+0.2ppt to 3.2.% for 2025 and unchanged for 2026 at 3.1%). The IMF highlighted downside risks, but the latest estimates suggest only slight decelerations in global growth compared to 2024 (3.3%).

## New US sanctions threaten to disrupt India's Russian oil lifeline

#### NEW DELHI, NOV. 23-(PTI)

crude oil - the feedstock for fuels molecule". like petrol and diesel - are expected but not halt entirely as new US sanctions on Moscow's top oil exporters take full effect, analysts

on November 21, effectively January, with analysts estimating

India's imports of Russian firms into a "sanctioned 4,00,000 bpd.

to drop sharply in the near term from Russia, averaging 1.7 million significantly increased its be India's top supplier, making up remained firm ahead of the cutoff, February 2022 Ukraine invasion. with November arrivals projected at 1.8-1.9 million bpd, as refiners reduced European demand made US sanctions on Rosneft maximise discounted purchases. Russian oil available at steep and Lukoil, and their majority- But flows are expected to drop owned subsidiaries, took effect noticeably in December and

turning crude linked to these near-term declines to around from under 1 per cent to nearly 40

India's crude oil imports Middle Eastern oil, India November, Russia continued to barrels per day (bpd) this year, imports from Russia following the

> Western sanctions and discounts. As a result, India's Russian crude imports surged

per cent of its total crude oil Traditionally, reliant on imports in a short span. In for about a third of all crude oil imported by the country.

### KEN ENTERPRISES

| Quality                           | Weave        | Composition             | Ex-Mill         |
|-----------------------------------|--------------|-------------------------|-----------------|
| •                                 |              | Rate/Meter              | (Excluding GST) |
| 16*12/96*57 63"                   | 3/1 TWILL    | 100% COTTON             | 102.75          |
| 6*12/96*5763"                     | 3/1 TWILL    | 100% COTTON             | 100.00          |
| 20*20/60*60 50" (CD*CD)           | 1/1 PLAIN    | 100% COTTON             | 56.75           |
| 20 SLUB*20 SLUB / 56*48 63"       | 1/1 PLAIN    | 100% COTTON             | 65.75           |
| 30 VISCOSE*30 VISCOSE / 52*58 63" | DOBBY        | 100% VISCOSE            | 48.75           |
| 40 VISCOSE*40 VISCOSE/90*82 63"   | DOBBY        | 100% VISCOSE            | 68.50           |
| 40*40/100*8063"                   | DOUBLE CLOTH | 100% BCI COTTON         | 68.25           |
| 40*40/100*8063"                   | DOUBLE CLOTH | 100% ORGANIC COTTON     | 76.50           |
| 40 SLUB*40 SLUB / 108*106 63"     | DOUBLE CLOTH | 100% COTTON             | 92.75           |
| 40*40 / 56*44 63"                 | 1/1 PLAIN    | 100% ORGANIC COTTON     | 42.75           |
| 40*40 SPDX / 96*72 74" RS         | 1/1 PLAIN    | 97% COTTON: 3% SPANDEX  | 86.00           |
| 40*40 VISCOSE / 84*64 63"         | 1/1 PLAIN    | 58% COTTON: 42% VISCOSE | 54.25           |
| 50*50 / 88*84 63"                 | DOUBLE CLOTH | 100% ORGANIC COTTON     | 67.50           |
| 60*60/160*12063"                  | TRIPLE CLOTH | 100% COTTON             | 97.75           |
| 60*60/92*8663"                    | 1/1 PLAIN    | 100% BCI COTTON         | 56.00           |
| 60*60 VISCOSE / 90*80 63"         | 1/1 PLAIN    | 53% COTTON: 47% VISCOSE | 58.75           |
| 80*60 / 84*64 63"                 | 1/1 PLAIN    | 100% COTTON             | 47.00           |
| 80*80/92*8663"                    | 1/1 PLAIN    | 100% COTTON             | 56.50           |
| 100*100/227*15063"                | 4/1 SATIN    | 100% COTTON             | 146.50          |
| 100*100/92*8863"                  | 1/1 PLAIN    | 100% COTTON             | 69.50           |

## s.Oliver Advances End-to-End Digitalization with 3D & AI

**Continued from Page 1 Col 6** 

to display and book orders for digital styles. The final 3D rendered SMS images are uploaded to this platform, providing a direct bridge between design creation and commercial execution.

She said that these systems have delivered measurable advantages, including reduced sample waste, lower carbon footprint, faster response times, and improved product personalization. Digital workflows also make it possible to carry out more iterations within shorter timelines, supporting flexibility and innovation.

To enable this transition, Ms. Syiem explained that s.Oliver has invested in hardware, software, and training. The company has built a creative and technical team, initiated vendor training programs, and established proof of concept models to ensure consistent quality. She emphasized that mindset remains key, as digital adoption must be viewed as an end-to-end evolution and not a temporary trend.

In closing, she pointed out that realism and accuracy in digital visualization are essential for broader acceptance. Achieving lifelike digital renderings, she said, enhances credibility and strengthens confidence across design, sourcing, and marketing teams.

### **Prices steady**

By Cotton Man

#### MUMBAI, NOV. 22—

The cotton prices maintained a steady trend across all the

| markets today.                             | Quality  |  | in Bales   |  |  |  |
|--|--|--|------------|--|--|--|
| NORTH ZONE (RATE<br>(*1 Maund = 37.324 F   |  | S  | State Wise |  |  |  |
| Punjab                                     | J-34 RG  | 5160-5200  | 600        |  |  |  |
| Haryana                                    | J-34 RG  | 4940-5000  | 5000       |  |  |  |
| Rajasthan                                  | J-3428.5 mm  | 4950-5220  | 9000       |  |  |  |
| Lower Rajasthan<br>in Candy                | J-34 28.5 mm   | 50500-51500  | 7000       |  |  |  |
| CENTRAL ZONE (RA'<br>(1 Candy = 355.6188 K |  |  |            |  |  |  |
| <b>Gujarat</b><br>V-797                    | (Kalayan) 22 mm<br>S6 28.5 mm<br>S-6 29.0 mm                                 | 38700-39200<br>51500-51700<br>51700-52200                | 20000      |  |  |  |
| Maharashtra                                |  |  |            |  |  |  |
| MECH<br>MECH                               | ECH 1 - 29-30 mm<br>1-30 mm (RD 75)<br>1-30 mm (RD 75)<br>1-5 (Sillod) 31 mm | 50500-51000<br>51000-51500<br>51500-52000<br>52500-53000 | 20000      |  |  |  |
| Madhya Pradesh                             |  |  |            |  |  |  |
| MECH-1<br>MECH-1                           | H-1 29 mm RD 72<br>29 mm RD 74-75<br>30 mm RD 74-75<br>OCH-32 33-35 mm       | 48800-49300<br>50500-51500<br>52000-52500<br>72000-75000 | 15000      |  |  |  |
| SOUTH ZONE (RATE                           | S IN CANDY)  |  |            |  |  |  |
|  | angan) 29-30 mm<br>angan) 29-30 mm<br>CU-5 (AP) 30 mm                        | 51000-52000<br>51000-52500<br>50000-51500                | 35000      |  |  |  |
| Karnataka                                  | unny/BT 29 mm  | 50500-51000  |            |  |  |  |
|  | MCU-530 mm<br>OCH-3233-35 mm   | 51000-51500  | 15000      |  |  |  |
| TAMILNADU                                  | MCU-5 30 mm<br>Suvin 33-38 mm  | 51500-52000  | 1300       |  |  |  |
| ORISSA                                     | MCU-5 30 mm  | 53000-53500  | 200        |  |  |  |
|  | Total Arrivals   |  |            |  |  |  |

### **Indian Cotton Federation**

#### (Per Candy 2025-26 Crop)

| V-797 (Guj)      | 39000 | MCU-5 (AP)     | 51800 |
|------------------|-------|----------------|-------|
| J-34 (RG) (Punj) | 49365 | DCH-32 (Karna) |       |
| MECH-1/H-4 (MP)  | 50000 | MECH-1 (Maha)  | 51200 |
| Sankar-6 (Guj)   | 51500 |                | #     |

#### **COTTON ASSOCIATION OF INDIA**

#### 2025-26 COTTON SEASON

| -             |            |         |           |
|---------------|------------|---------|-----------|
| State         | Staple     | Mic     | Per Candy |
| P/H/R         | Below 22 m | 5.0-7.0 | 43800     |
| GUJ           | 22mm       | 4.0-6.0 |           |
| M/M(P)        | 23mm       | 4.5-7.0 |           |
| P/H/R(U)      | 27mm       | 3.5-4.9 | 46900     |
| P/H/R(U)      | 27mm       | 3.5-4.9 | 47500     |
| M/M(P)/SA/TL/ | G27mm      | 3.0-3.4 |           |
| M/M(P)/SA/TL  | 27mm       | 3.5-4.9 |           |
| P/H/R(U)      | 28mm       | 3.5-4.9 | 49000     |
| M/M(P)ICS-105 | 28mm       | 3.7-4.9 | 50200     |
| SA/TL/K       | 28mm       | 3.7-4.9 |           |
| GUJICS-105    | 28mm       | 3.7-4.9 |           |
| R(L)ICS-105   | 28mm       | 3.7-4.9 | 50300     |
| R(L)ICS-105   | 29mm       | 3.7-4.9 | 51300     |
| M/M(P)ICS-105 | 29mm       | 3.7-4.9 | 51100     |
| SA/TL/K       | 29mm       | 3.7-4.9 | 50200     |
| GUJICS-105    | 29mm       | 3.7-4.9 | 51900     |
| M/M(P ICS-105 | 30mm       | 3.7-4.9 | 52100     |
| SA/TL/K/O     | 30mm       | 3.7-4.9 | 51300     |
| M/M(P)ICS-105 | 31 mm      | 3.7-4.9 | 52700     |
| SA/TL/K/TN/O  | 31 mm      | 3.7-4.9 |           |
| SA/TL/K/TN/O  | 32mm       | 3.5-4.9 |           |
| M/M(P)ICS-107 | 34mm       | 2.8-3.7 |           |
| K/TNICS-107   | 34mm       | 2.8-3.7 |           |
| M/M(P)ICS-107 | 35mm       | 2.8-3.7 | 72000     |
| K/TNICS-107   | 35 mm      | 2.8-3.7 | 75000     |
|               |            |         |           |

#### **U.S. Futures Daily Cotton Market**

#### 19 November 2025

| Contract | Open* | High  | Low   | Close * | Settle | Change |
|----------|-------|-------|-------|---------|--------|--------|
| Dec '25  | 62.50 | 63.12 | 62.27 | 62.43   | 62.30  | -0.27  |
| Mar '26  | 64.39 | 64.69 | 63.75 | 63.94   | 63.78  | -0.61  |
| May '26  | 65.58 | 65.84 | 65.00 | 65.19   | 65.03  | -0.54  |
| Jul '26  | 66.65 | 66.88 | 66.09 | 66.62   | 66.12  | -0.50  |
| Oct '26  |       |       |       |         | 67.11  | -0.37  |
|          |       |       |       |         |        |        |

\* Open and Close prices reflect the first and last trade in the market and do not correlate to any opening or closing period Cotlook 'A' Index: 74.30

# RISE 2025 Showcases Breakthrough Technologies and Sustainability Insights Driving Future of Nonwovens

#### MUMBAI, NOV. 23—

Industry innovators, technology scouts, and business leaders Innovation & Science for Engineered Fabrics) Conference, co-hosted by INDA and The Nonwovens Institute (NWI) at North Carolina State University. The event, held October 14–15 at the McKimmon Center, featured cutting-edge advancements, graduate research, and nonwoven materials.

#### 2025 RISE INNOVATION AWARD

The RISE Innovation Award honors technical breakthroughs that advance nonwoven science and engineering toward commercialization. The 2025 RISE Innovation Award winner is Keel Labs for their Kelsun fiber.

#### **KELSUNFIBER BY KEEL LABS**

Kelsun fiber, developed by Keel Labs, is the world's first highperformance seaweed-based fiber. Plastic-free and tree-free; the combined properties of Kelsun allow it to outperform all other fibers without shedding harmful microplastics. This breakthrough material brings extreme softness, high absorptivity, inherent flame resistant and antimicrobial properties, in addition to unmatched biodegradability. Engineered to integrate into existing nonwoven redefining what's possible in nonwovens," said Matt O'Sickey, PhD, manufacturing, Kelsun fiber delivers a revolutionary material that INDA's Director of Education & Technical Affairs. "From renewable combines performance with sustainability for next-generation consumer and industrial products.

The RISE Innovation Award finalists exemplified innovation, sustainability, and impact and included:

\* EsterCycle by EsterCycle, LLC

A low-cost, low-emissions chemical recycling technology capable of safely processing biohazard-contaminated PPE and mixed polyester nonwovens, returning valuable material back into the supply chain.

\* Fentanyl Detection Wipe by Rockline Industries

A groundbreaking wipe that rapidly changes color upon technologies contact with trace amounts of fentanyl, giving first responders and law enforcement a safe, fast, and reliable tool to identify dangerous and analytical labs

opioids in the field.

Hempitecture, Inc. earned the 2024 RISE Innovation Award for gathered in Raleigh, North Carolina, for the RISE (Research, its PlantPanel, a 100% biobased rigid insulation material combining thermal efficiency, acoustic performance, and sustainability in a single, easy-to-install product.

#### RISE 2025 EVENT HIGHLIGHTS

RISE delivered a forward-looking program centered on forward-looking discussions shaping the sustainable future of sustainability and innovation, featuring sessions on bio-based materials, circular economy strategies, renewable carbon, green chemistry, advanced recycling, and microplastics mitigation—along with trade, tariff, and policy updates shaping the industry's future.

#### **KEYNOTE PRESENTATIONS**

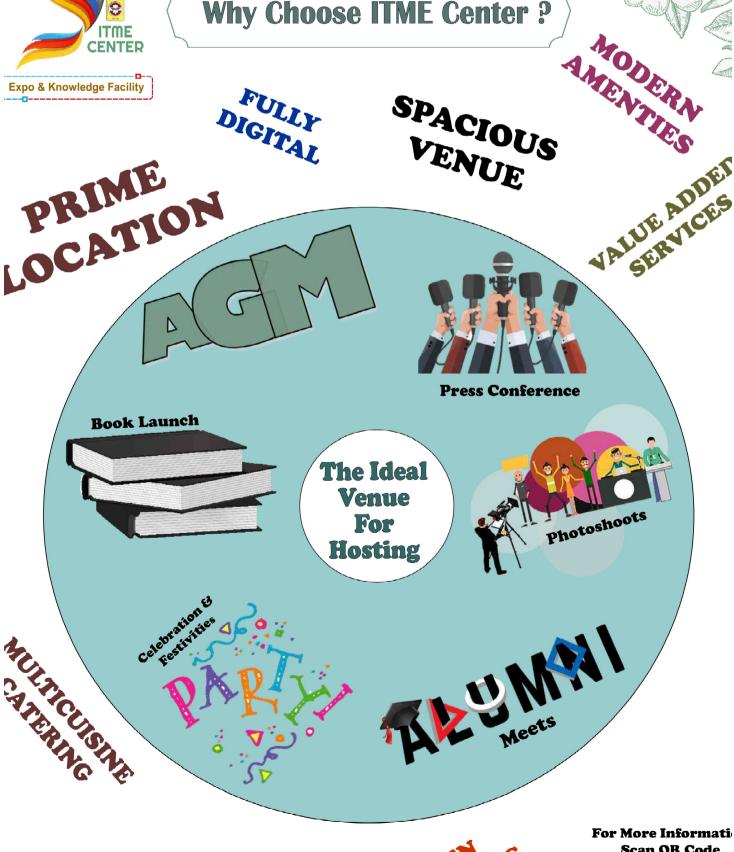
Renewable carbon and green chemistry were featured in two keynote presentations from Lars Börger, PhD, CEO, nova-Institute GmbH and John Warner, PhD, CEO & CTO, The Technology Greenhouse. Dr. Börger demonstrated how molecular-level design decisions can accelerate circularity and renewable innovation in materials manufacturing. Dr. Warner highlighted how a renewable carbon economy can drive innovation, efficiency, and climate goals across the nonwovens and textiles industries.

"RISE continues to spotlight the technologies that are carbon and green chemistry to next-generation fibers and recycling innovations, this year's conference showcased the kind of collaboration and creativity that will shape a more sustainable future for our industry."

#### NETWORKING & ENGAGEMENT

RISE 2025 fostered exceptional networking and collaboration

- \* A charity golf tournament supporting graduate student travel to INDA events
- \* Tabletop exhibits highlighting cutting-edge materials and
- \* A tour of The Nonwovens Institute's \$65+ million pilot lines





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